



# ProLINE-RoadRunner™

for Siemens SIPLACE Machines



1-800-3-DATAIO  
www.dataio.com



**ProLINE-RoadRunner™** is an in-line high-speed Flash programming system that mounts directly onto the Siemens SIPLACE machine without consuming additional floor space or altering the production line.

**Process Control Software** (TaskLink™) is installed off-line on a secured personal computer. A system administrator uses TaskLink to create and secure programming Jobs. Completed Jobs are saved to a PCMCIA card then transferred to the ProLINE-RoadRunner to run a specific Job.

**Built-in Diagnostics and Job Statistics** are written back to the RoadRunner's PCMCIA card at the end of the production run. Statistics are saved back to TaskLink for analyzing performance results to assist in optimizing production yields and throughput.

**Expand Programming Capacity** as needed by simply installing a second RoadRunner unit onto the same placement machine, or installing a second RoadRunner unit onto a different placement machine on the same production line. This is ideal for newer products using higher-density Flash devices, or to further reduce cycle times required with increased capacity demands. Both alternatives require no additional floor space.

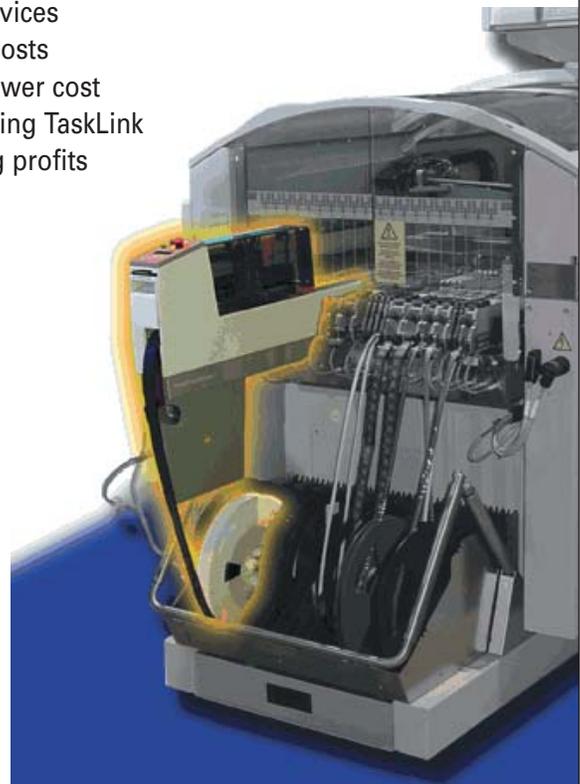
WHETHER YOU CURRENTLY OUTSOURCE DEVICE PROGRAMMING OR PROGRAM IN-LINE AT TEST, PROLINE-ROADRUNNER OFFERS SUBSTANTIAL BENEFITS

### **Benefits of moving from outsourcing to in-line device programming, using ProLINE-RoadRunner**

- Simplify inventory management
- Less material handling
- Just-in-time programming
- Supply chain efficiencies
- Lean Manufacturing
- Improve time-to-market
- Immediate response to code-changes
- Higher manufacturing profits

### **Benefits of moving from programming-at-test to programming-at-placement, using ProLINE-RoadRunner**

- Reduce programmer/test time
- Optimize test (Expand Coverage)
- Reduce number of testers
- Optimize floor space utilization
- Balance the production line
- Place only verified devices
- Reduce board scrap costs
- High throughput at lower cost
- Fast code changes using TaskLink
- Higher manufacturing profits





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## SPECIFICATIONS

### Physical Size and Weight

- Length: 990mm (39 in.)
- Width: 78.5mm (3.1 in.)
- Height: 560mm (22 in.)
- Protrusion distance from machine: L 560mm (22 in.)
- Net weight: approx. 15 kg (33lbs)

### Device Programming

Standard Flash Programming Speeds  
(Device Dependent)

- 3-4 year old devices:  
4 devices @ approx. 1.2sec./Mbit
- 1-3 year old devices:  
4 devices @ approx. 0.8sec./Mbit
- 0-1 year old devices  
4 devices @approx 0.2 secs/Mbit

### High-Programming Speeds (Device Dependent)

- Intel (Dalhart) 128 Mbit MCP device  
4 devices in 94 secs
- M-Systems 128 Mbit Disk on Chip  
4 devices in 36 secs
- AMD 128 Mbit device AM29DL642G  
4 devices in 53 secs
- Samsung 256 Mbit device K95608  
4 devices in 30.4 secs
- SanDisk 128 Mbit NAND SDTNFAH  
4 devices in 43.5 secs
- Sharp 128 Mbit MCP LRS1828  
4 devices in 49 seconds
- STM 64 Mbit NOR device  
4 devices in 16 seconds
- Motorola MC9S12 DG128B 16 bit MCU  
4 devices in 42 secs
- Leaded-device co-planarity alteration 1 mil
- Optional tape-in modules: 16, 24, 32mm  
and fully adjustable.
- Reel size: 13 inch Max

### Changeover Time\* (New Job Setup)

≤ 15 minutes

- Change reel (13 inch reel diameter)
- Empty cover tape takeup reel
- Change socket adapter
- Insert new job card
- Insert carrier tape and align pocket

\* Does not apply to reconfigurations requiring a change in tape width.

### Changeover Time (Consumables)

≤ 1 minute

- Replace PNP nozzle tips
- Replace socket adapters

### Operating Temperature Range

- +15° to +40° C (+ 60° to +104° F)
- Temperature stabilization time: ≥ 8 hours
- Operating humidity, non-condensing:  
20 to 80%

### Regulatory Compliance

CE, OSHA

### REQUIREMENTS

#### SMT Platform

- Siemens SIPLACE assembly machines:  
F4, F5, S20, S23, S25, S27, HS50, HS60 and  
C class
- No modifications to the Siemens SIPLACE  
Assembly Machine

#### Power Requirements

- AC Input: 110/240 Vac, 50/60 Hz  
(single phase)
- AC Input Power: 100 W

#### Air Requirements

- Regulated Air to RoadRunner Unit:  
75PSI +/-2 PSI @ 4 SCFM

#### Personal Computer

- PC with PCMCIA card drive running  
Microsoft® Windows 95, Windows 98 or  
Windows NT (Windows NT may require  
purchase of additional software drivers  
or a card drive)
- Hard disk space: 25 MB minimum for  
TaskLink files
- CD ROM drive
- Serial or bus mouse
- Memory Card Drive
- VGA monitor with 640  
(480 minimum resolution)

### (ROI) CALCULATOR

Let us share the benefits of implementing ProLINE-RoadRunner into your production environment through:

- Cost-Benefit Analysis
- Impacts to Contribution Margin
- Impacts to Operating Costs
- Production Line Capacity Report

For more information contact your local Data I/O representative. We will provide up to four impact-analysis charts that highlight the impacts of moving from your current device programming process to the ProLINE-RoadRunner.

**Data I/O Corporation:** 10525 Willows Road NE, PO Box 97046, Redmond WA 98073-9746, USA  
+1(425) 881 6444, +1(800) 332-8246, <http://www.dataio.com>

**Data I/O GmbH:** Lochhamer Schlag 5, 82166 Graefelfing, Germany, +49-(0)89 858580, <http://www.dataio.de>

**Data I/O Japan:** Saisho Building 6F, 8-1-14, Nishi-gotanda, Shinagawa-ku, Tokyo 141-0031, Japan,  
+81-(0)3-3779-2166

**Data I/O Canada:** 6725 Airport Road, Suite 102, Mississauga, Ontario L4V 1V2, +1(905) 678-0761

**Data I/O China Ltd.:** Room 1701, 17/F, K. Wah Centre, 191 Java Road, North Point, Hong Kong,  
+852-2558-1533, <http://www.dataio.com.cn>

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